

DART

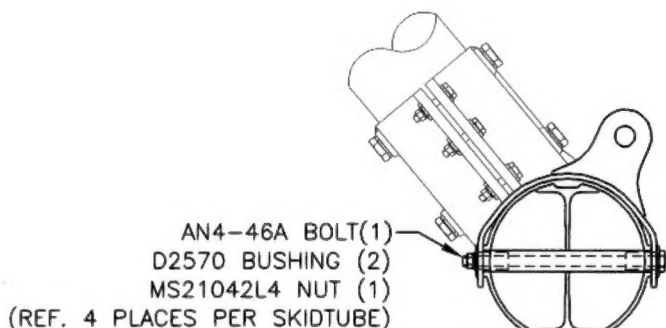
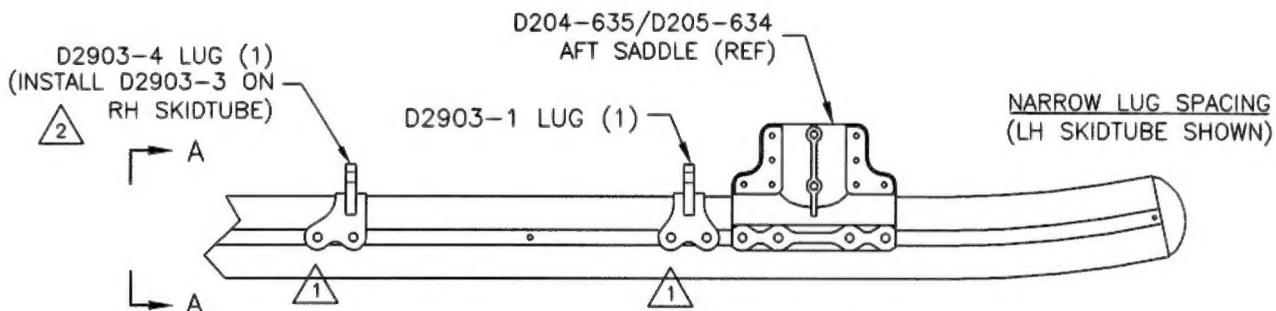
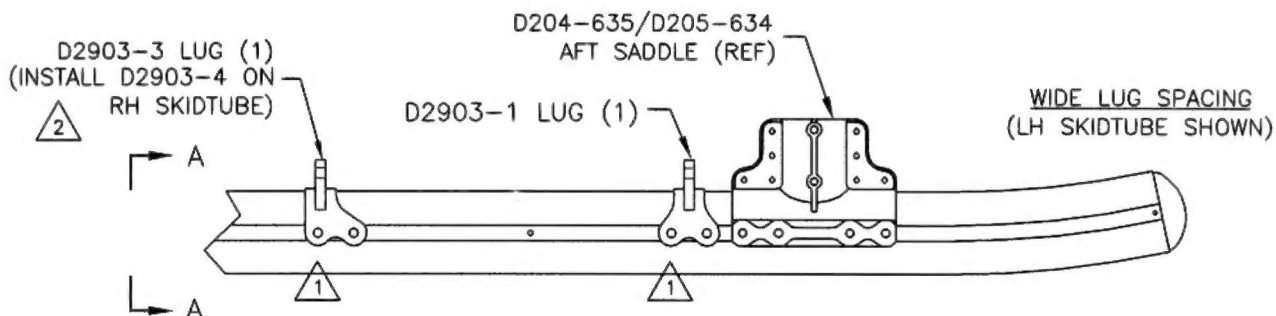
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9161	REV. A SHEET 1 OF 1
DATE 99.07.06		TITLE ANGLED GROUND HANDLING LUG INST. NTS	SCALE
A	99.07.06	NEW ISSUE	

DART SERVICE INSTRUCTION

AMENDS INSTALLATION INSTRUCTIONS D205-634 REV. B AND INSTALLATION INSTRUCTIONS D204-635 REV. B

CANADIAN STA: SH96-88
US FAA STC: SR00563NY

FOR INSTALLATIONS REQUIRING ANGLED GROUND HANDLING LUGS:
D2736-1 & D2736-3 MAY BE REPLACED WITH
D2903-1 AND D2903-3 OR D2903-4 AS SHOWN BELOW.



VIEW A-A

- 1 THESE HOLES DO NOT EXIST IF AN EARLY MODEL SKIDTUBE IS BEING RETRO-FITTED. DRILL $\phi 0.438$ HOLE @ 1.750 FROM CENTER OF PREVIOUS HOLE, DE-BURR, AND TOUCH-UP WITH ZINC CHROMATE PRIMER.
- 2 D2903-3/4 LUGS MAY BE INTERCHANGED TO PROVIDE THE WIDE OR NARROW LUG SPACING AS REQUIRED BY DIFFERENT TYPES OF GROUND HANDLING WHEELS.
- 3 THE WEIGHT AND BALANCE FOR THE D205-641-011 KIT, GIVEN IN INSTALLATION INSTRUCTIONS D205-634 REV. B AND D204-635 REV. B, IS UNCHANGED.